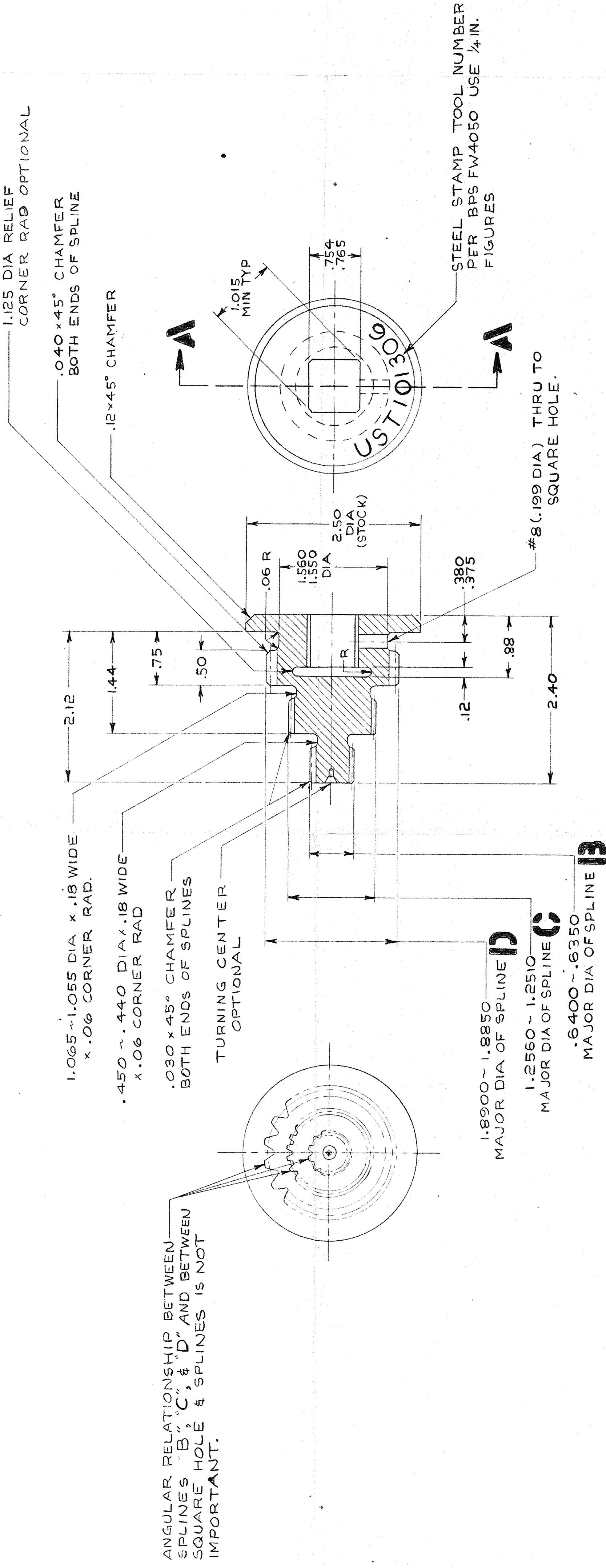
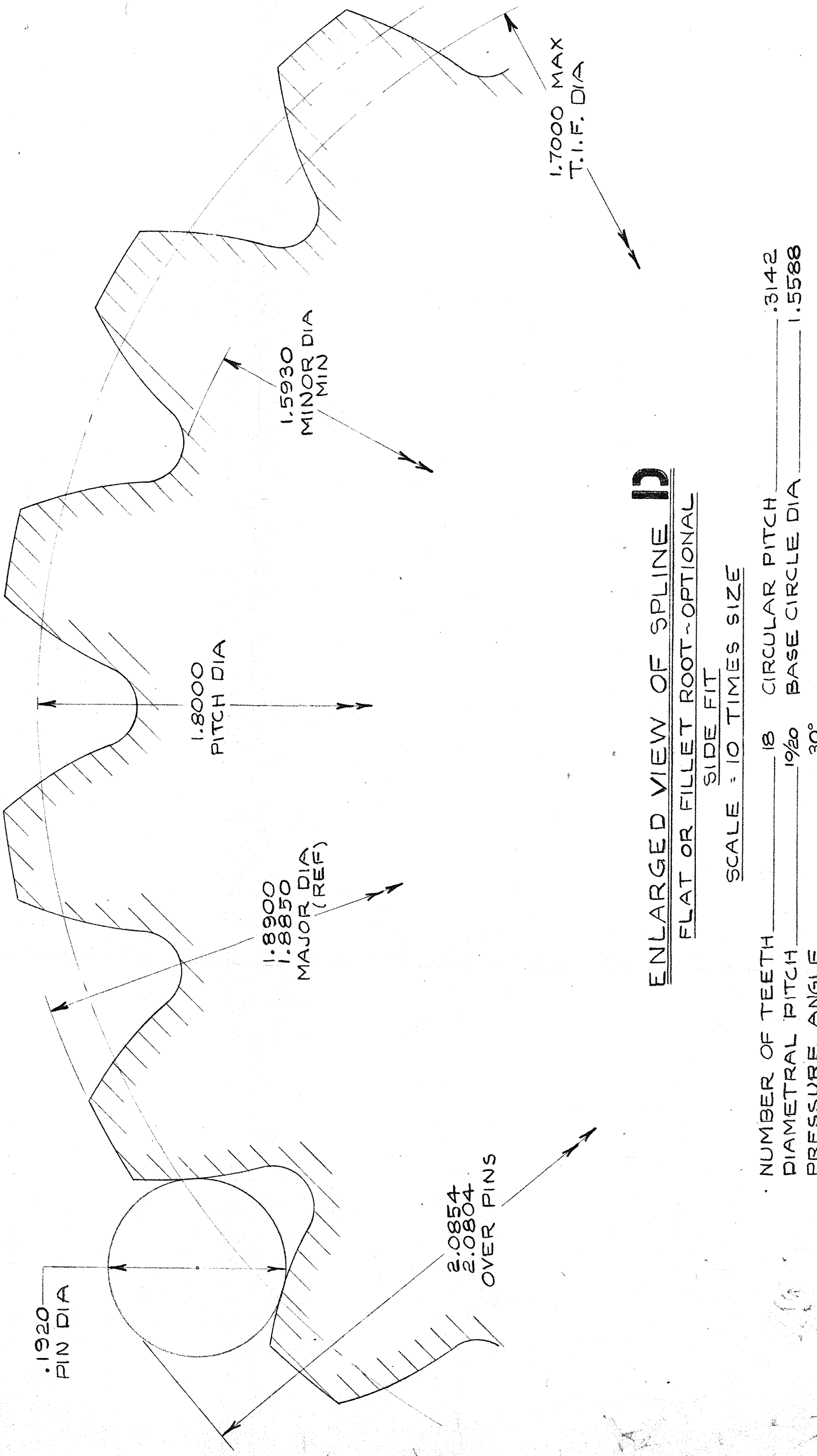
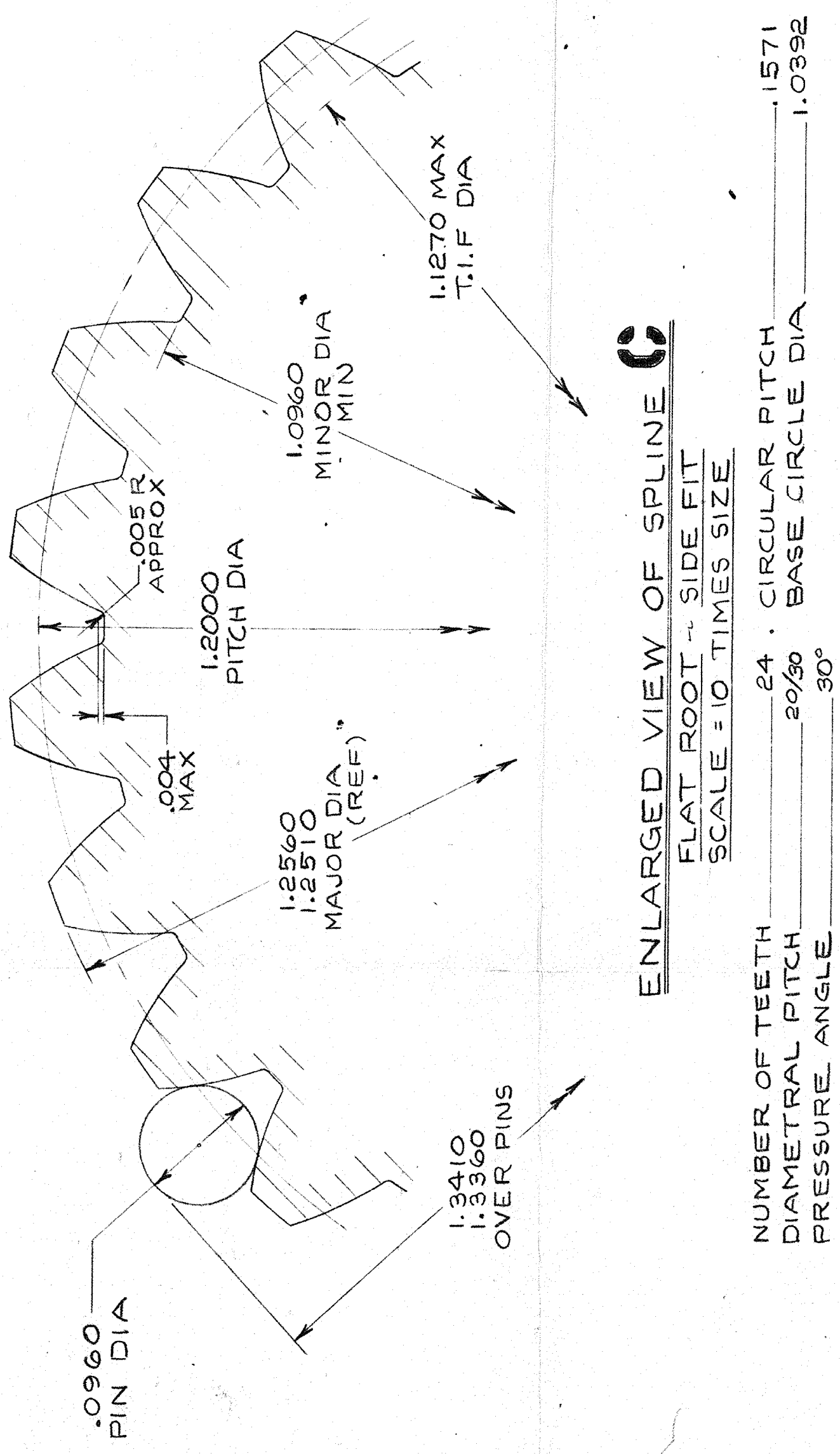
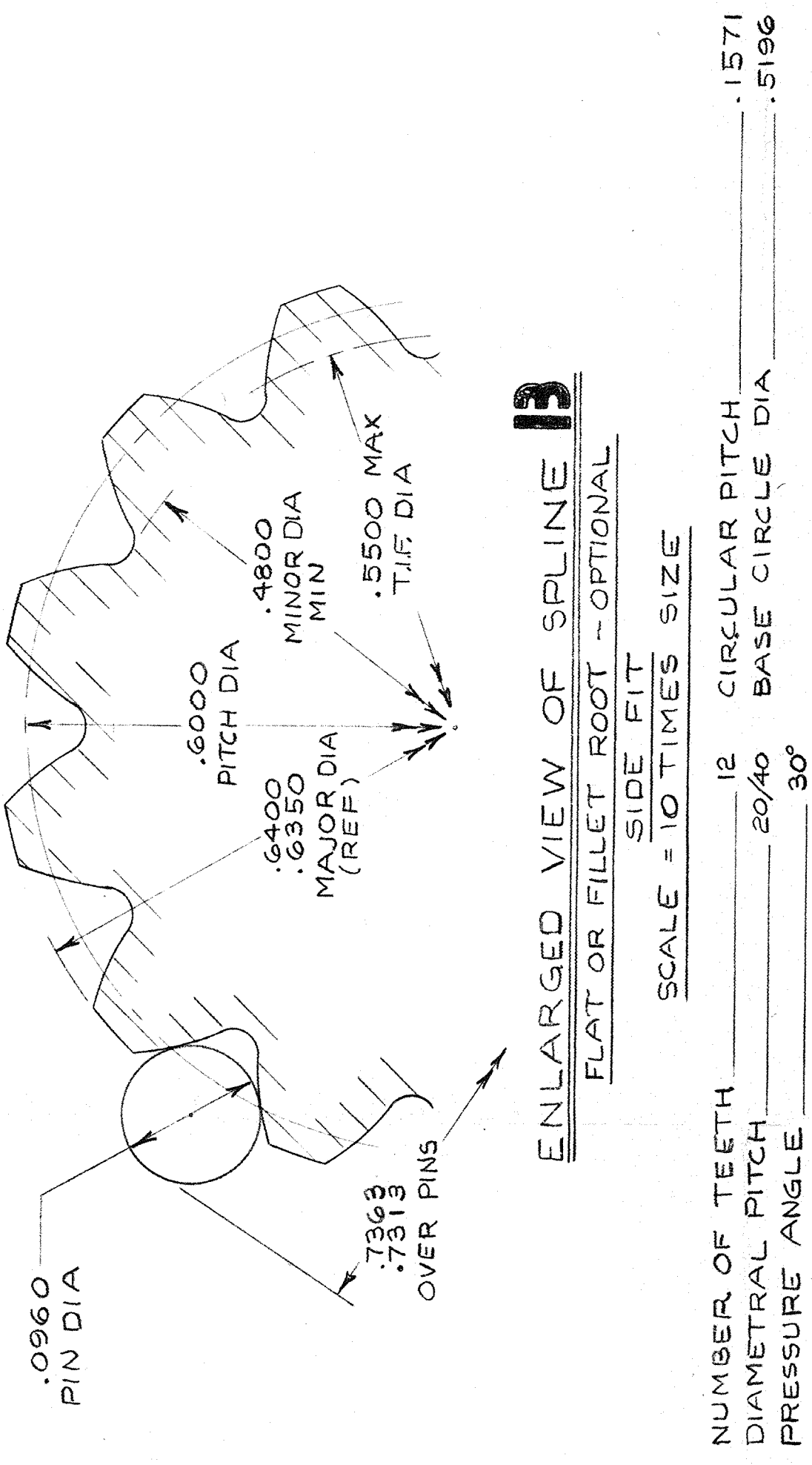


REVISIONS				
SYM.	DESCRIPTION	DATE	APPROVAL	DRAFT
A	ADDED YH 40 TO N/A BLOCK	8/18/57	<i>W.B. Mott</i>	KEYS
B	SEE E.O. 20444-2273 (P)	12-2-57	<i>W.B. Mott</i>	F. GREEN
C	CHG YH TO SHOW HU-1 & ADDED HU-1A	1-29-59		F. GREEN



TOOL USAGE BLOCK							
COLUMN	V2	V3	V4	V5	V6	V7	V8
PARAGRAPH	REMARKS	TOOL NO.	OPERATION	PART NUMBER & NAME	OPERATION	PART NUMBER & NAME	OF ASSEMBLY NO.
I		T101306	INSTALL REMOVE	204-040-184 NUT	ON FROM	204-040-100 PINION	204-040-203
II		T101306 T101305	INSTALL REMOVE	204-040-186 NUT	ON FROM	204-040-121 SHAFT	204-040-205
III		T101306 T101305	INSTALL REMOVE	204-040-230 NUT	ON FROM	204-040-105 PINION ASSY	204-040-208
IV		T101306 T101305	INSTALL REMOVE	204-040-186 NUT	ON FROM	204-040-121 SHAFT	204-040-213
V		T101306 AN856-1	INSTALL REMOVE	204-040-252 NUT	ON FROM	204-040-114 GEAR	204-040-213

SECURITY CLASSIFICATION										T101306										C									
FOR VENDOR'S USE ONLY										27										A									
THIS DRAWING IS THE PROPERTY OF THE GOVERNMENT OF THE UNITED STATES OF AMERICA AND IS LOANED TO YOU BY THE GOVERNMENT. IT IS TO BE USED FOR THE PURPOSES SPECIFIED IN THE ORDER AND IS NOT TO BE REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS, ELECTRONIC OR MECHANICAL, INCLUDING PHOTOCOPYING, RECORDING, OR BY ANY INFORMATION STORAGE AND RETRIEVAL SYSTEM, WITHOUT PERMISSION IN WRITING FROM THE GOVERNMENT OF THE UNITED STATES OF AMERICA.										27										A									
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2. HEAT TREAT TO 160,000 ~ 180,000 P.S.I.
T 5, ROCKWELL R_c 36-40.
1. BREAK SHARP EDGES .015 APPROX

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